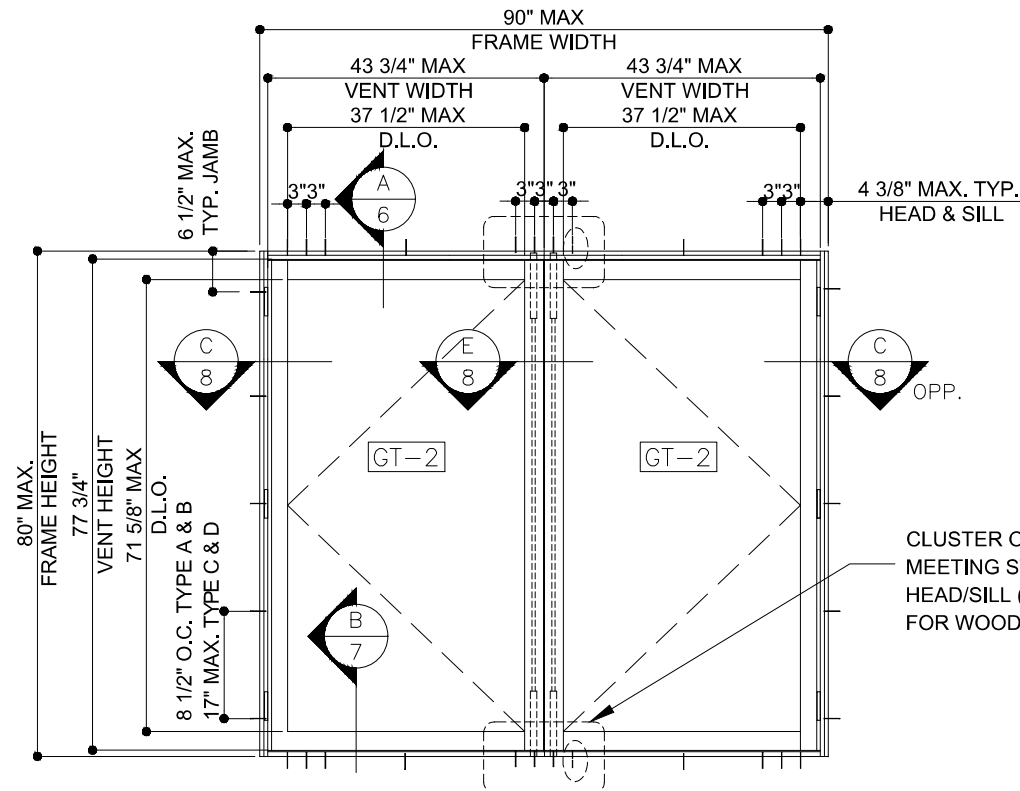


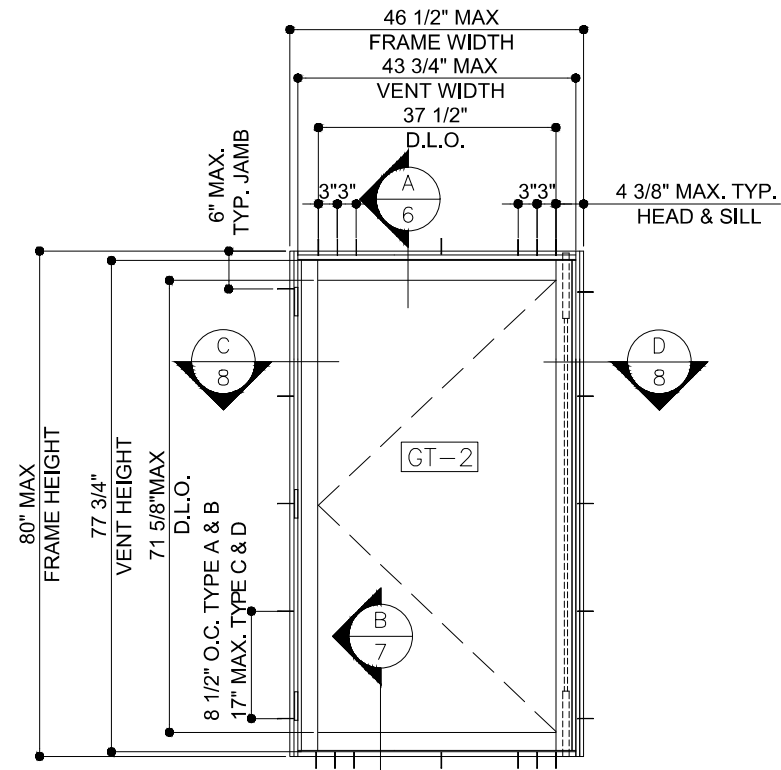


TYPICAL EXTERIOR ELEVATION (XX)

DESIGN PRESSURE
SEE CHART ON SHEET 4

GENERAL NOTES:

- THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 7TH EDITION FLORIDA BUILDING CODE 2020 EDITION INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).
- WINDOWS RATED FOR SMALL MISSILE IMPACT. IMPACT SHUTTERS ARE NOT REQUIRED FOR UNIT INSTALLED 30 FT ABOVE GROUND LEVEL.
- THESE WINDOWS ARE APPROVED FOR AIR AND WATER INFILTRATION.
- ANCHORS SHALL BE AS LISTED, SPACED AS SHOWN ON DETAILS. ANCHORS EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
- ANCHORING OR LOADING CONDITIONS NOT SHOWN IN THESE DETAILS ARE NOT PART OF THIS APPROVAL.
- WOOD BUCKS BY OTHERS MUST BE SOUTHERN PINE, G = 0.55 AND MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.



TYPICAL EXTERIOR ELEVATION (X)

DESIGN PRESSURE
SEE CHART ON SHEET 4

- A LOAD DURATION FACTOR IN ALLOWABLE STRESS IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.
- PROVIDE 1/4" MAX. LOAD BEARING SHIM SPACE (TYP.).
- MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF 7TH EDITION OF FLORIDA BUILDING CODE (2020) SECTION AS APPLICABLE.
- METAL STRUCTURES NOT BY CONTINENTAL GLASS SYSTEMS INC. MUST SUPPORT LOADS IMPOSED BY WINDOW SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.
- DESIGN LOAD OBTAINED FROM ASCE 7-16, MULTIPLY BY 0.6 SHALL BE LESS THAN OR EQUAL TO MAX. DESIGN LOAD IN THIS DOCUMENT.

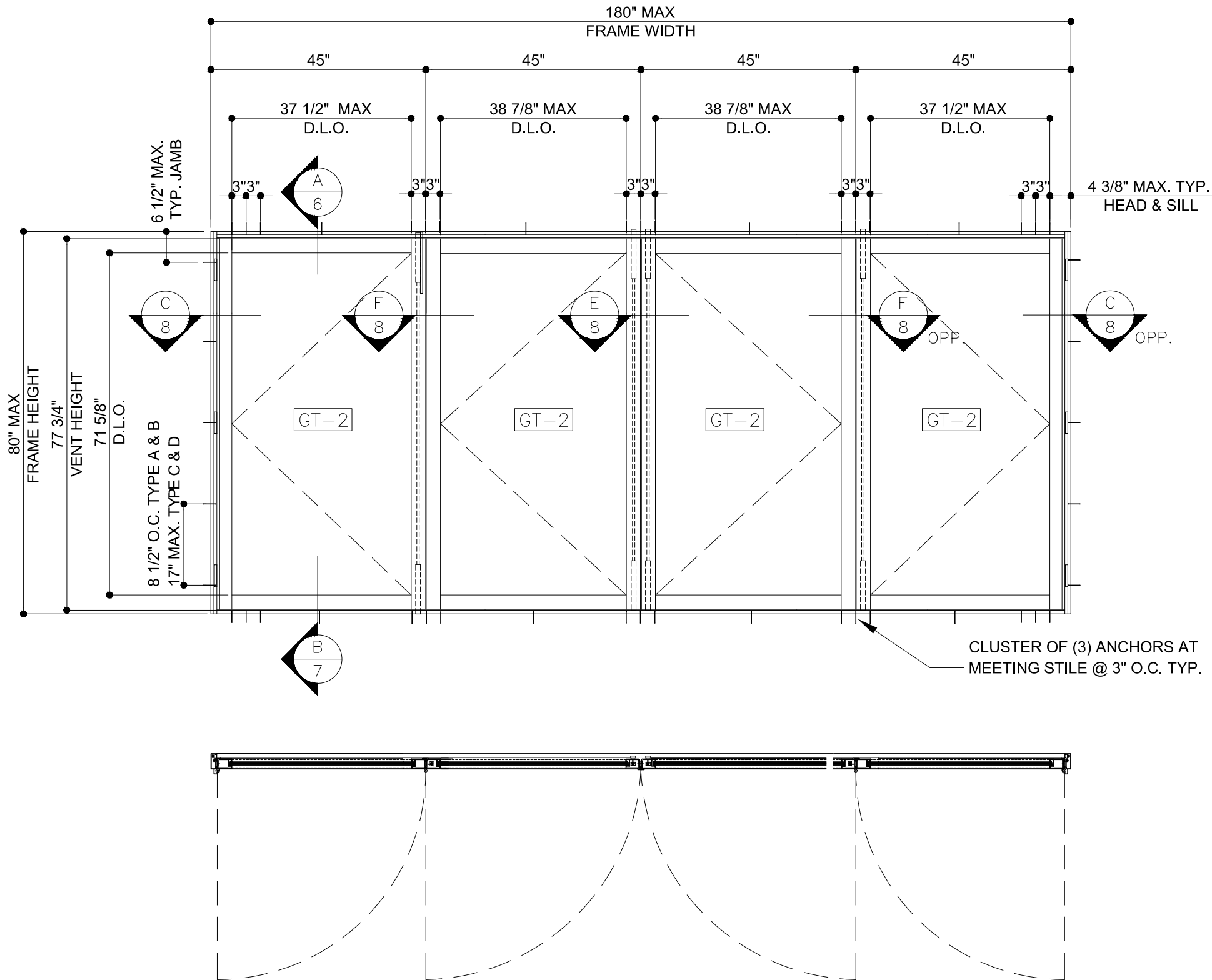
LIMITATIONS OF USE	
A-	THIS PRODUCT EVALUATION DOCUMENT (P.E.D.) PREPARED BY THIS ENGINEER IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. WHERE THE SITE CONDITIONS DEVIATE FROM THE P.E.D.
B-	CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.
C-	THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
D-	SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D.
E-	THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.



SERIES 7200 ALUMINUM BI-FOLDING WINDOW - SMI	
CONTINENTAL GLASS SYSTEMS INC.	
325 WEST 74TH PLACE HIALEAH, FL. 33014	
TEL. (305) 231-1101 FAX. (305) 231-1103	
DATE	10/12/2020
SCALE	AS SHOWN
DRAWN	T.G.
PROJECT	13-003
DRAWING NO.	
AD15-72	
1 OF 11	

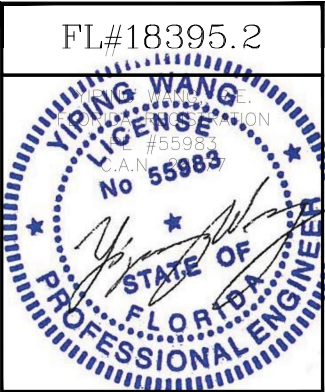
REVISIONS	
NO.	DESCRIPTION
1	8.20.14 RER'S COMMENTS
2	10.30.15 REVISION 2
3	10.12.20 UPDATE TO FBC2020

MCY ENGINEERING, INC.	
GLAZING CONSULTANTS	
12781 MIRAMAR PRWY. STE. 301 P: 305.271.0117	
MIRAMAR, FL. 33027 P: 786.360.2786	
www.MCYEngineering.com mcy@mcyengineering.com	



TYPICAL EXTERIOR ELEVATION (XXXX)

DESIGN PRESSURE
SEE CHART ON SHEET 5



October 12th, 2020

REVISIONS			
NO.	DATE	DESCRIPTION	BY
1	8.20.14	REV'S COMMENTS	
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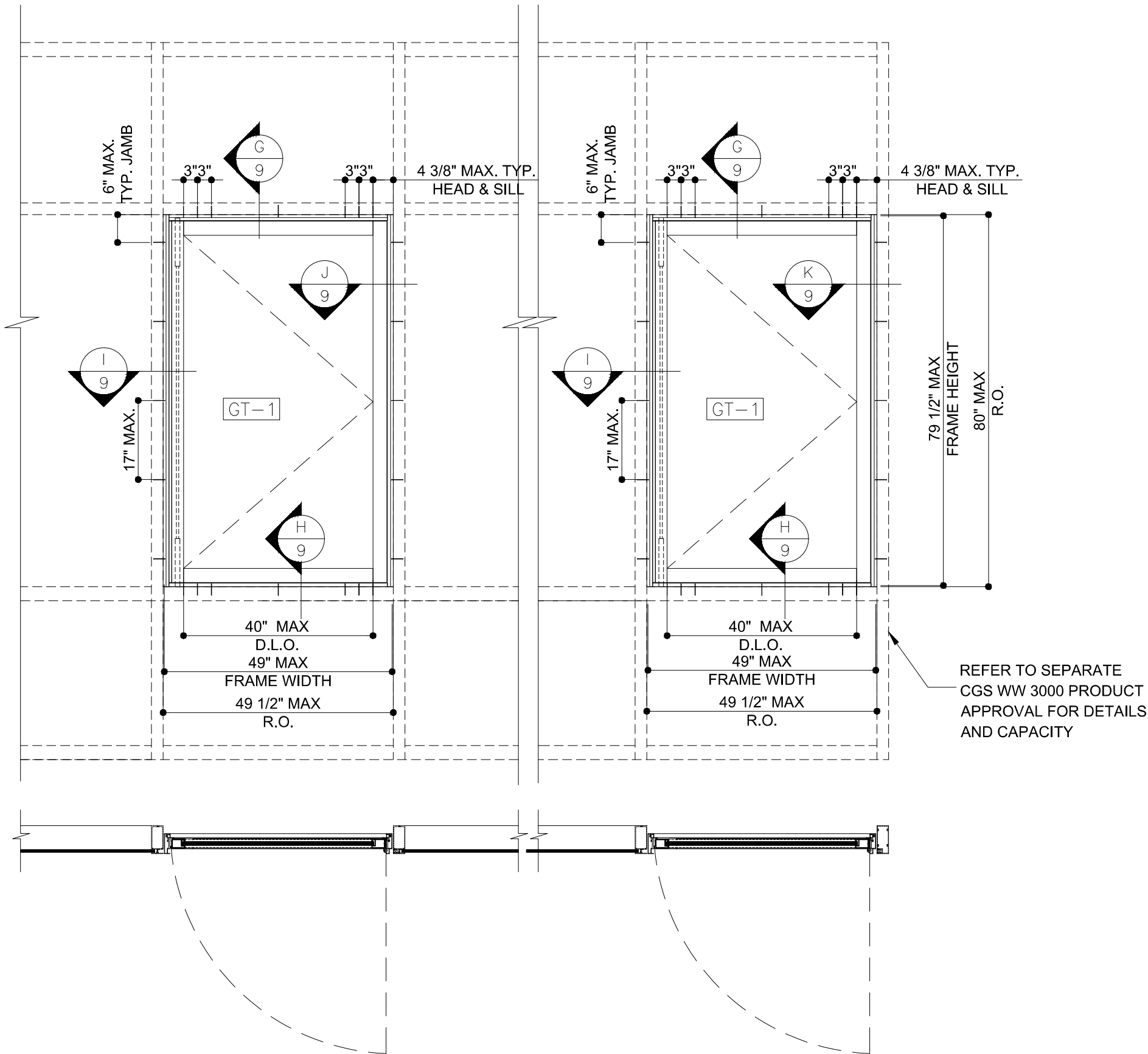
SERIES 7200 ALUMINUM BI-FOLDING WINDOW - SMI

CONTINENTAL GLASS SYSTEMS INC.

325 WEST 74TH PLACE HIALEAH, FL 33014

TEL. (305) 231-1101 FAX. (305) 231-1103

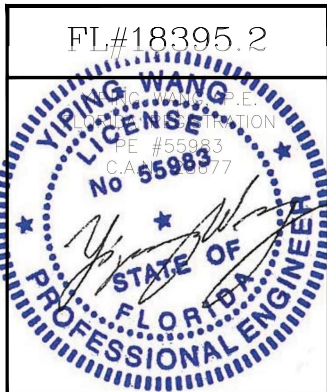
DATE	10/12/2020
SCALE	AS SHOWN
DRAWN	T.G.
PROJECT	13-003
DRAWING NO.	AD15-72
2 OF 11	



TYPICAL EXTERIOR ELEVATION (X)
INSIDE WINDOW-WALL CGS 3000

DESIGN PRESSURE
SEE CHART ON SHEET 4

REFER TO SEPARATE
CGS WW 3000 PRODUCT
APPROVAL FOR DETAILS
AND CAPACITY



October 12th, 2020

REVISIONS		
NO.	DATE	DESCRIPTION
1	8.20.14	RR'S COMMENTS
2	10.30.15	REVISION 2
3	10.12.20	UPDATE TO FFC2020

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SERIES 7200 ALUMINUM BI-FOLDING WINDOW - SMI

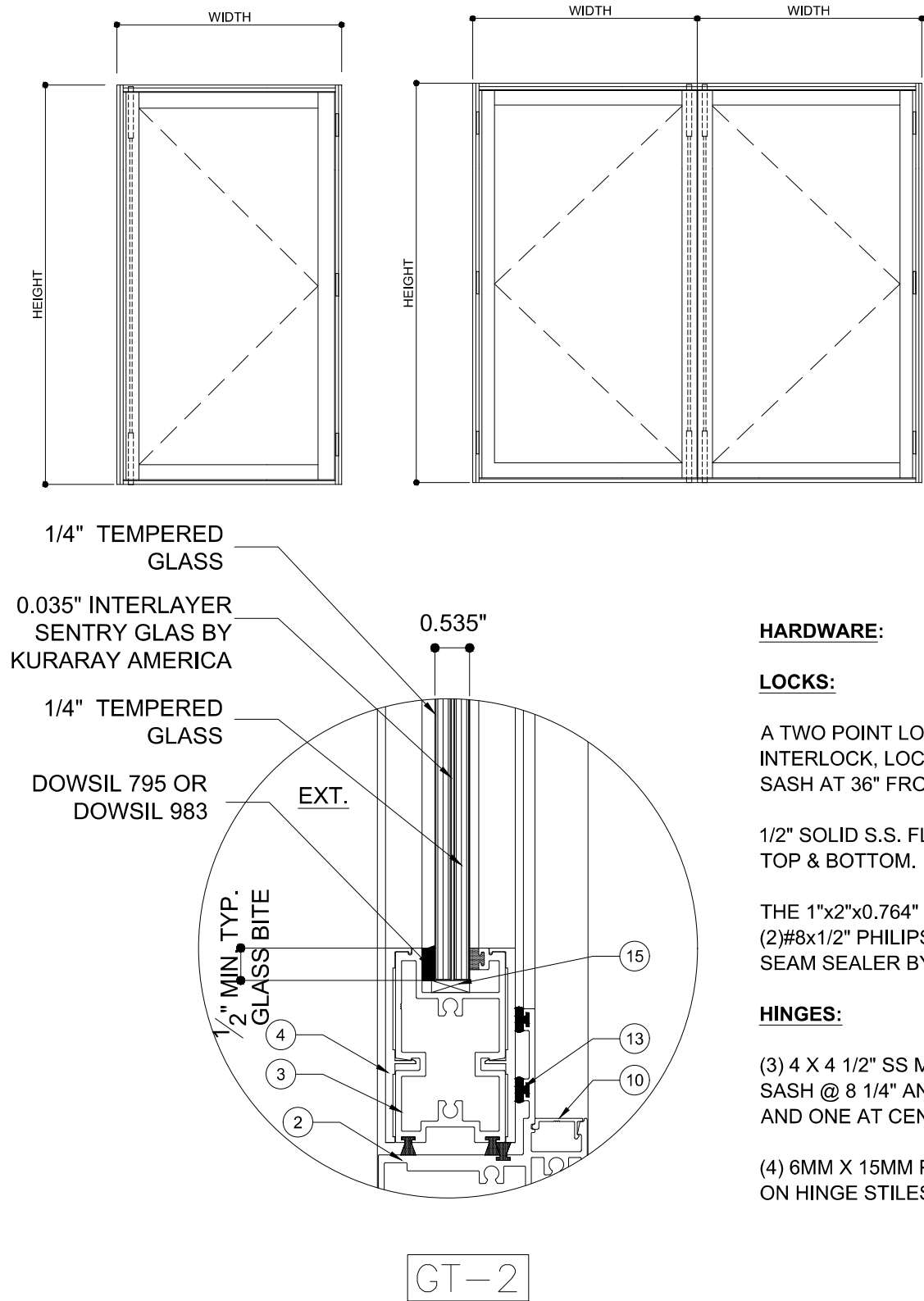
CONTINENTAL GLASS SYSTEMS INC.
325 WEST 74TH PLACE HIALEAH, FL 33014

TEL. (305) 231-1101 FAX. (305) 231-1103

DATE	10/12/2020
SCALE	AS SHOWN
DRAWN	T.G.
PROJECT	13-003

DRAWING NO.
AD15-72

MAX. DESIGN LOAD FOR TWO PANEL BI-FOLDING WINDOW			
WINDOW PANEL		(X OR XX) CONFIG.	
WIDTH	HEIGHT	POSITIVE	NEGATIVE
IN	IN	PSF	PSF
30	60	110.0	120.0
33		110.0	120.0
36		110.0	120.0
39		110.0	120.0
42		110.0	120.0
45		110.0	120.0
48		110.0	120.0
51		110.0	113.0
54		107.0	107.0
30	66	110.0	120.0
33		110.0	120.0
36		110.0	120.0
39		110.0	120.0
42		110.0	120.0
45		110.0	120.0
48		110.0	120.0
51		110.0	113.0
54		107.0	107.0
30	72	110.0	120.0
33		110.0	120.0
36		110.0	120.0
39		110.0	120.0
42		110.0	120.0
45		110.0	120.0
48		110.0	120.0
51		110.0	113.0
54		107.0	107.0
30	78	110.0	120.0
33		110.0	120.0
36		110.0	120.0
39		110.0	120.0
42		110.0	120.0
45		110.0	120.0
48		110.0	120.0
51		110.0	113.0
54		107.0	107.0
30	80	110.0	120.0
33		110.0	120.0
36		110.0	120.0
39		110.0	120.0
42		110.0	120.0
45		110.0	120.0
48		110.0	120.0
51		110.0	113.0
54		107.0	107.0



1/4" TEMPERED GLASS

0.035" INTERLAYER
SENTRY GLAS BY
KURARAY AMERICA

1/4" TEMPERED GLASS

DOWSIL 795 OR
DOWSIL 983

EXT.

1/2" MIN. TYP.
GLASS BITE

GT-2

0.535" TOTAL GLASS THICKNESS
INTERLAYER GLAZING DETAIL

NOTE:
GLASS CAPACITY COMPLY WITH
ASTM E1300 (3 SEC. GUSTS)

HARDWARE:

LOCKS:

A TWO POINT LOCK WITH HANDLE (BF-01-650) BY INTERLOCK, LOCATED AT BOTH ACTIVE AND INACTIVE SASH AT 36" FROM THE BOTTOM OF THE SASH.

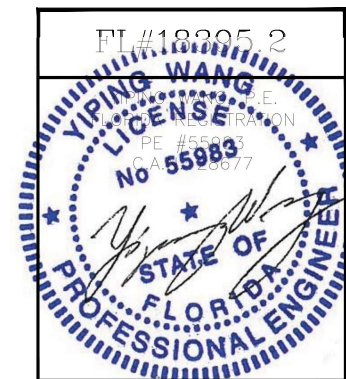
1/2" SOLID S.S. FLUSH BOLTS WITH A THROW OF 1" AT TOP & BOTTOM.

THE 1"x2"x0.764" DEEP STRIKE PLATES INSTALLED WITH (2)#8x1/2" PHILIPS FLAT HEAD AND SET IN WITH ACRYL-R SEAM SEALER BY SCHNEE-MOREHEAD INC.

HINGES:

(3) 4 X 4 1/2" SS METAL HINGES INSTALLED ON EACH SASH @ 8 1/4" AND FROM TOP AND BOTTOM OF SASH AND ONE AT CENTER.

(4) 6MM X 15MM PHILLIPS FLAT HEAD MACHINE SCREWS ON HINGE STILES OF THE SASH AND BI-FOLDING FRAME.



REVISIONS			
NO	DATE	DESCRIPTION	
1	8.20.14	REVISION COMMENTS	
2	10.30.15	REVISION 2	
3	10.12.20	UPDATE TO FBC2020	

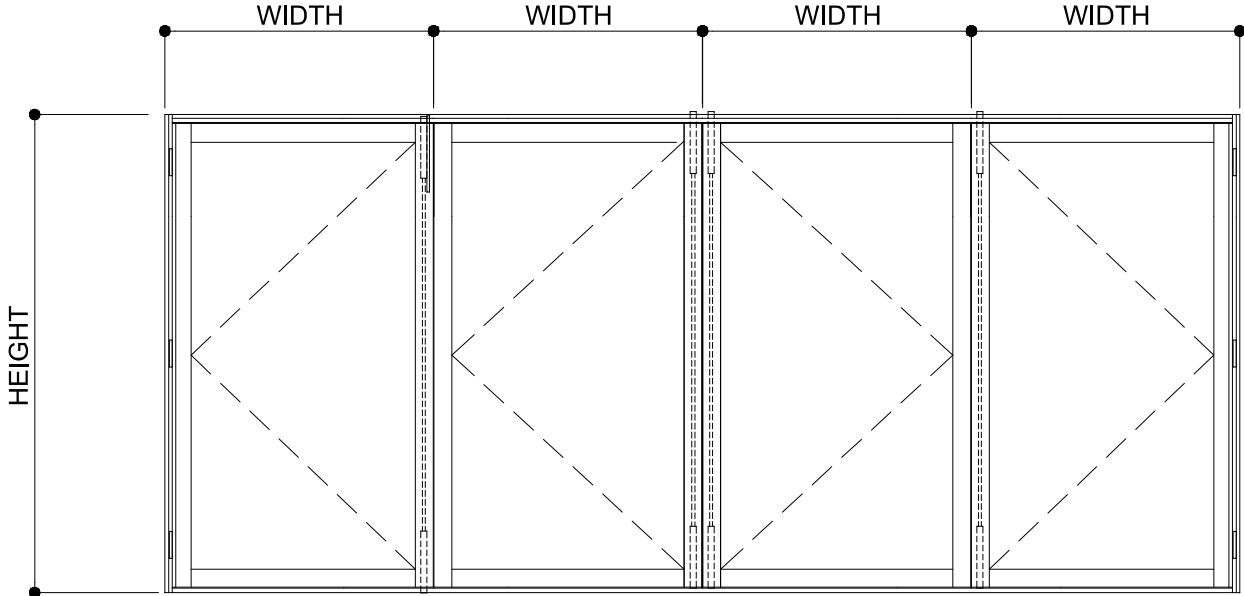
MCY ENGINEERING, INC.
GLAZING CONSULTANTS
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MIRAMAR, FL. 33027 P: 786.360.2786
www.MCYEngineering.com mcy@mcyengineering.com

SERIES 7200 ALUMINUM BI-FOLDING WINDOW - SMI
CONTINENTAL GLASS SYSTEMS INC.
325 WEST 74TH PLACE HIALEAH, FL. 33014
TEL. (305) 231-1101 FAX. (305) 231-1103

DATE	10/12/2020
SCALE	AS SHOWN
DRAWN	T.G.
PROJECT	13-003

DRAWING NO.
AD15-72

MAX. DESIGN LOAD FOR FOUR PANEL BI-FOLDING WINDOW			
WINDOW PANEL		MAX. DESIGN LOAD	
WIDTH	HEIGHT	POSITIVE	NEGATIVE
IN	IN	PSF	PSF
30	60	90.0	90.0
33		90.0	90.0
36		90.0	90.0
39		90.0	90.0
42		90.0	90.0
45		90.0	90.0
48		90.0	90.0
51		90.0	90.0
54		90.0	90.0
30	66	90.0	90.0
33		90.0	90.0
36		90.0	90.0
39		90.0	90.0
42		90.0	90.0
45		90.0	90.0
48		90.0	90.0
51		90.0	90.0
30	72	90.0	90.0
33		90.0	90.0
36		90.0	90.0
39		90.0	90.0
42		90.0	90.0
45		90.0	90.0
48		90.0	90.0
51		90.0	90.0
30	78	90.0	90.0
33		90.0	90.0
36		90.0	90.0
39		90.0	90.0
42		90.0	90.0
45		90.0	90.0
48		90.0	90.0
51		90.0	90.0
30	80	90.0	90.0
33		90.0	90.0
36		90.0	90.0
39		90.0	90.0
42		90.0	90.0
45		90.0	90.0
48		90.0	90.0
51		90.0	90.0



SEALANT: DOW CORNING 790

PERIMETER OF FRAME ON THE INTERIOR, FRAME CORNERS, GLAZING BEAD SEAMS AT EACH END, FIXED MEETING RAIL AT EACH END, INSTALLATION FASTENERS AT FRAME SILL & EACH END OF FRAME SILL TRACK.

HARDWARE:

LOCKS:

A TWO POINT LOCK WITH HANDLE (BF-01-650) BY INTERLOCK, LOCATED ON BOTH SASH 2 & 3 SASH AT 36" FROM THE BOTTOM OF THE SASH. THIS LOCK ACTIVE BOTH THE TOP & BOTTOM 1/2" SOLID S.S. FLUSH BOLTS WITH A THROW OF 1".

1/2" x 3/4" LG FLUSH BOLTS ARE ALSO LOCATED ON THE LOCK STILE OF SASH 1 & 3 AT 14 3/4" FROM TOP & BOTTOM OF THE SASH.

THE 1"x2"x0.764" DEEP STRIKE PLATES INSTALLED WITH (2)#8x1/2" PHILIPS FLAT HEAD AND SET IN WITH ACRYL-R SEAM SEALER BY SCHNEE-MOREHEAD INC.

HINGES:

(3) 4 X 4 1/2" SS METAL HINGES INSTALLED ON EACH SASH @ 8 1/4" AND FROM TOP AND BOTTOM OF SASH AND ONE AT CENTER.

(4) 6MM X 15MM PHILLIPS FLAT HEAD MACHINE SCREWS ON HINGE STILES OF THE SASH AND BI-FOLDING FRAME.

TYPICAL ANCHORS: (SEE ELEV. FOR SPACING)

TYPE 'A' - 5/16" DIA. 'ELCO' ULTRACON (Fu = 177 KSI, Fy = 155 KSI) INTO 2BY WOOD BUCKS OR WOOD STRUCTURE 1-1/2" MIN. PENETRATION INTO WOOD

TYPE 'B' - THRU 1BY BUCKS INTO CONC. OR MASONRY 1-1/4" MIN. EMBED INTO CONC. OR MASONRY

TYPE 'C' - 5/16" DIA. 'ELCO' ULTRACON (Fu = 177 KSI, Fy = 155 KSI) 1-3/8" MIN. EMBED DIRECTLY INTO CONCRETE

TYPE 'D' - #14 SMS OR SELF DRILLING SCREWS (GRADE 2 CRS) INTO STEEL (Fu = 74 KSI, Fy = 57 KSI) STEEL : 12 GA. MIN. (Fy = 36 KSI MIN.) (STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

INTO MIAMI-DADE COUNTY OR FLORIDA APPROVED ALUMINUM MULLIONS 1/8" THK. MIN. (6063-T5 MIN.)

INTO APPROVED CGS WW3000 WINDOW WALL MULLION

SUBSTRATES:

MASONRY

ASTM C90 GROUT FILLED CONCRETE BLOCK HOLLOW BLOCK fm'=2000 PSI min.

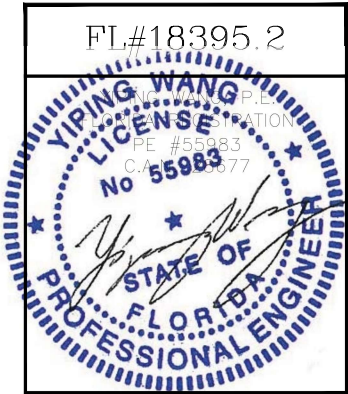
CONCRETE

f'c= 3,000 PSI MIN.

ANCHOR EDGE DISTANCES

INTO CONCRETE = 2-3/16" MIN.
INTO MASONRY = 3-1/8" MIN.
INTO WOOD STRUCTURE = 1-1/2" MIN.
INTO METAL STRUCTURE = 1" MIN.

WOOD BUCKS BY OTHERS MUST BE SOUTHERN PINE, G = 0.55 AND MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.



REVISIONS

NO.	DATE	DESCRIPTION
1	8.20.14	REV'S COMMENTS
2	10.30.15	REVISION 2
3	10.12.20	UPDATE TO FBC2020

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GLAZING CONSULTANTS

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MIRAMAR, FL 33027

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mcy@mcyengineering.com

SERIES 7200 ALUMINUM BI-FOLDING WINDOW - SMI

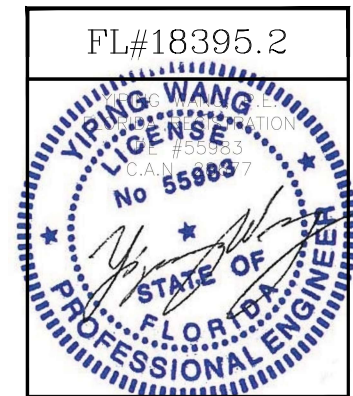
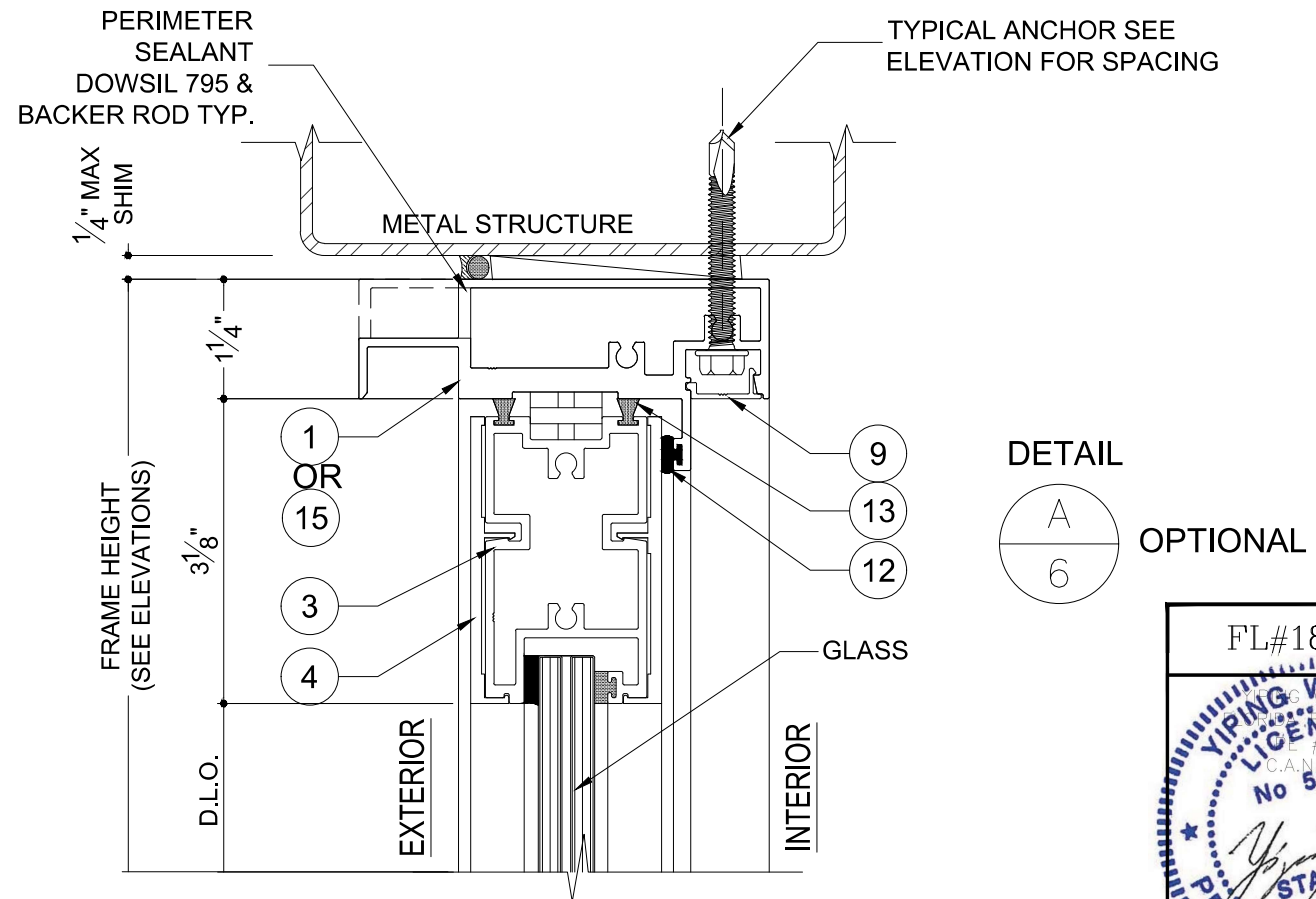
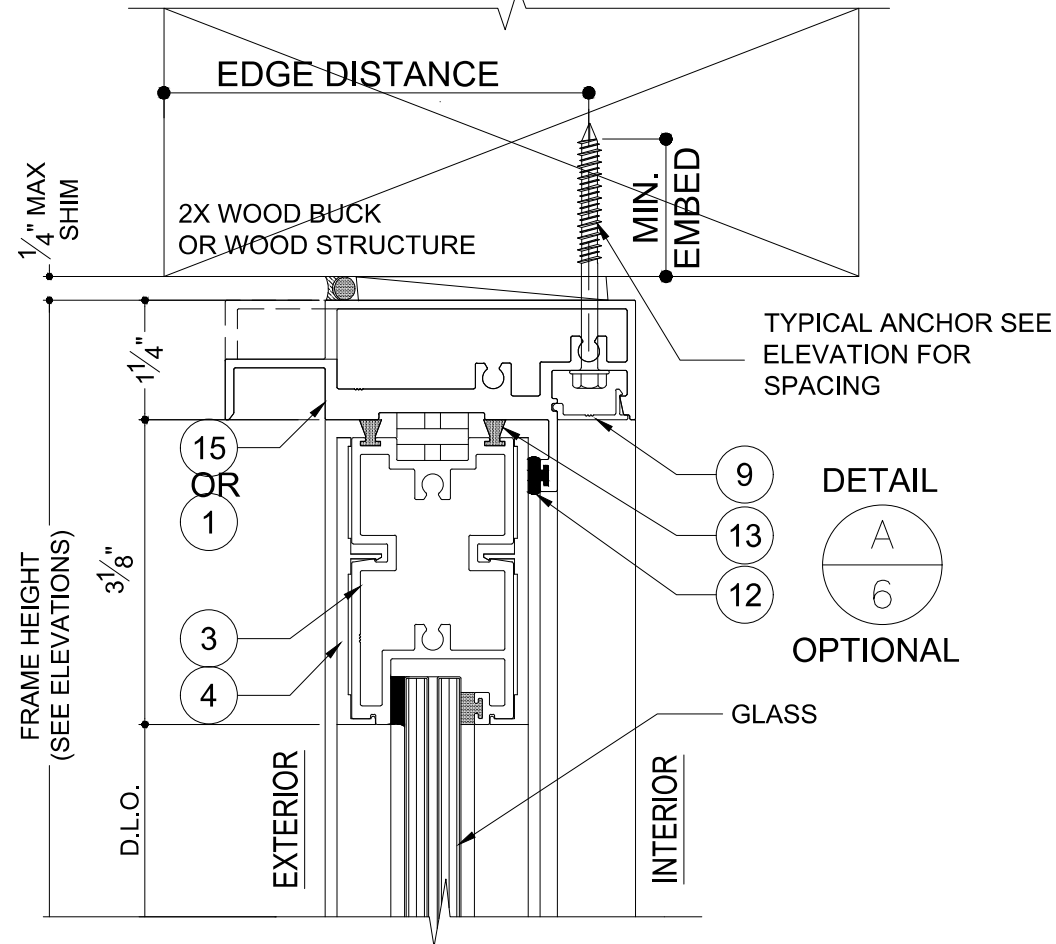
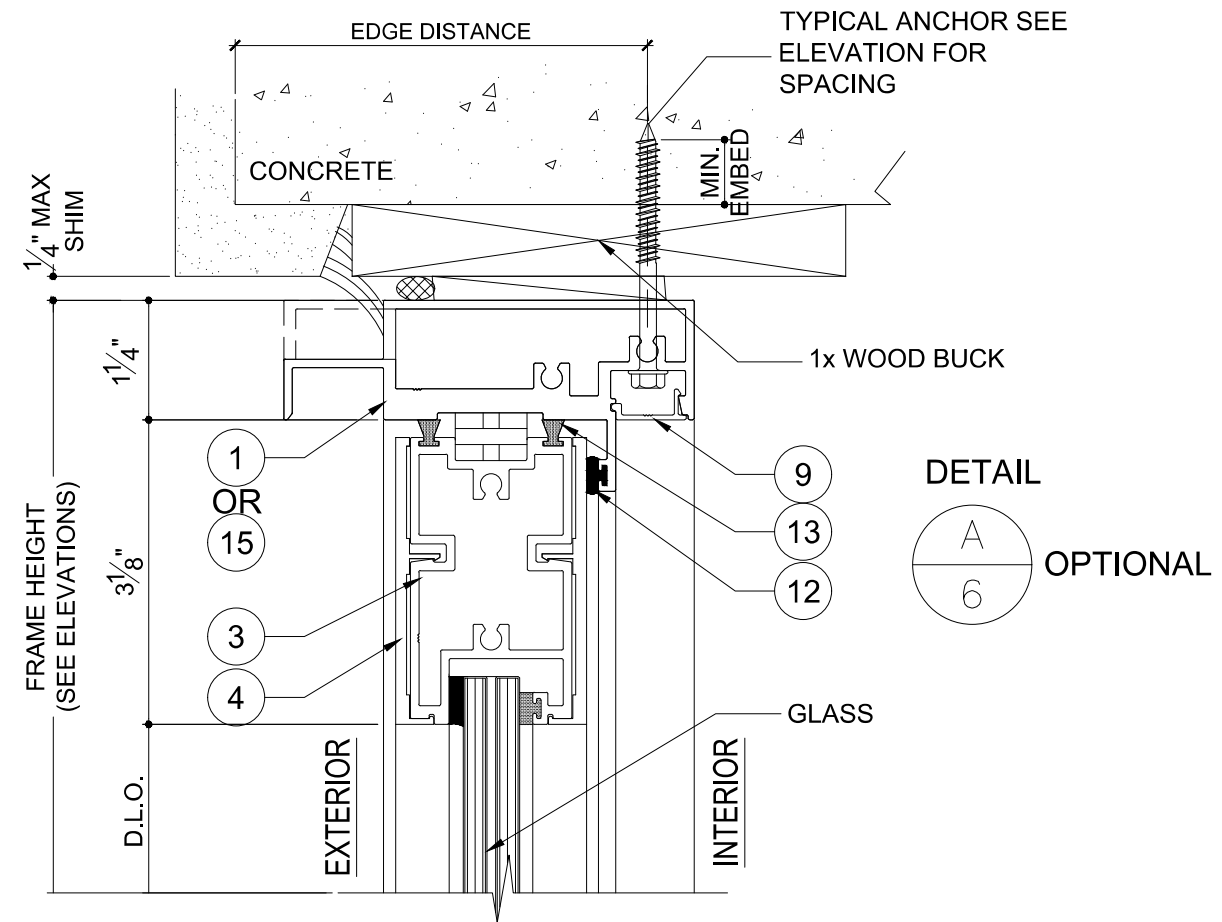
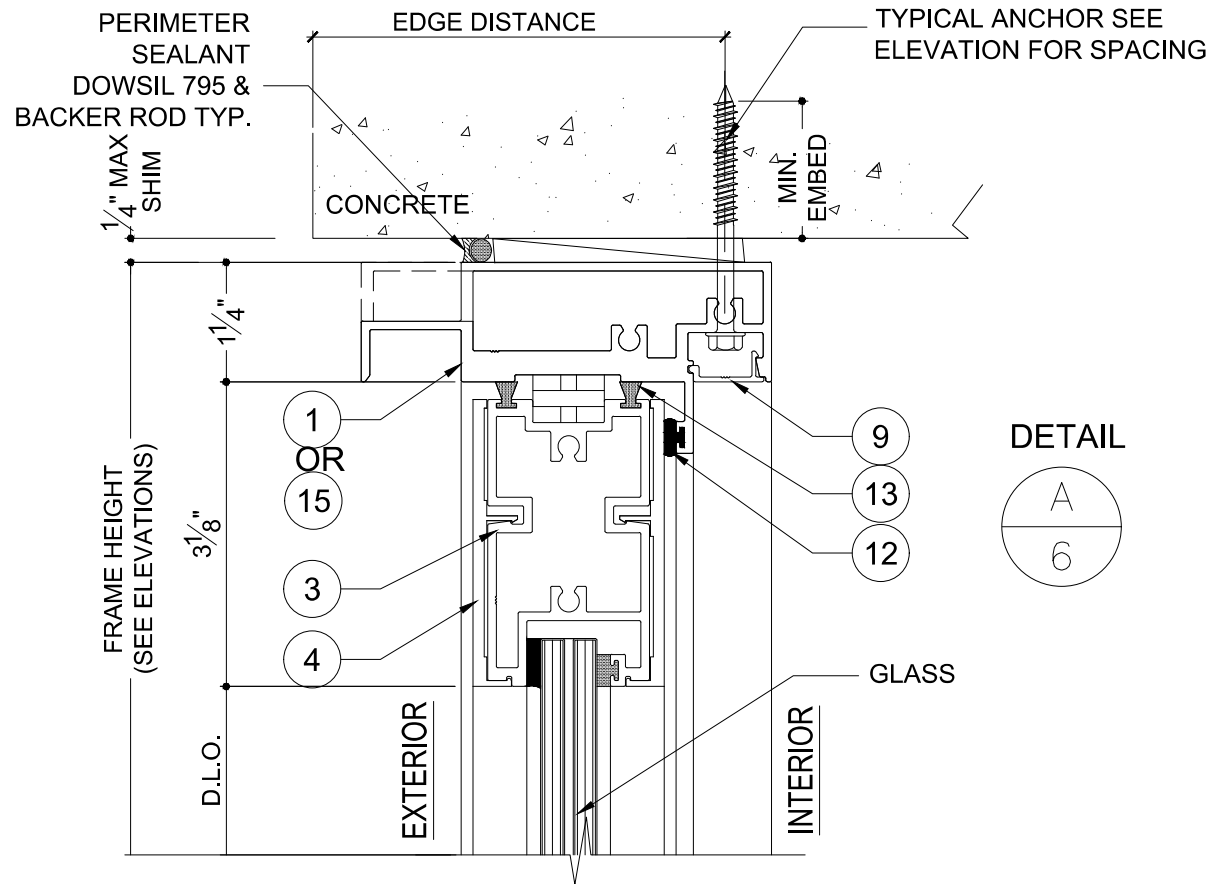
CONTINENTAL GLASS SYSTEMS INC.
325 WEST 74TH PLACE HIALEAH, FL 33014

TEL. (305) 231-1101 FAX. (305) 231-1103

DATE	10/12/2020
SCALE	AS SHOWN
DRAWN	T.G.
PROJECT	13-003

DRAWING NO.
AD15-72

5 OF 11



NO.	DATE	DESCRIPTION
1	8.20.14	REV'S COMMENTS
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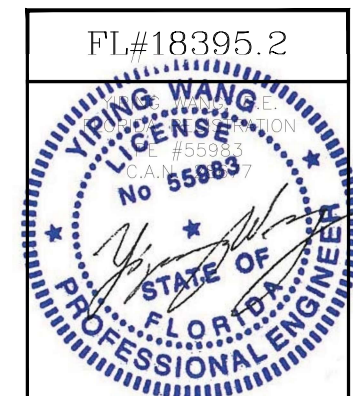
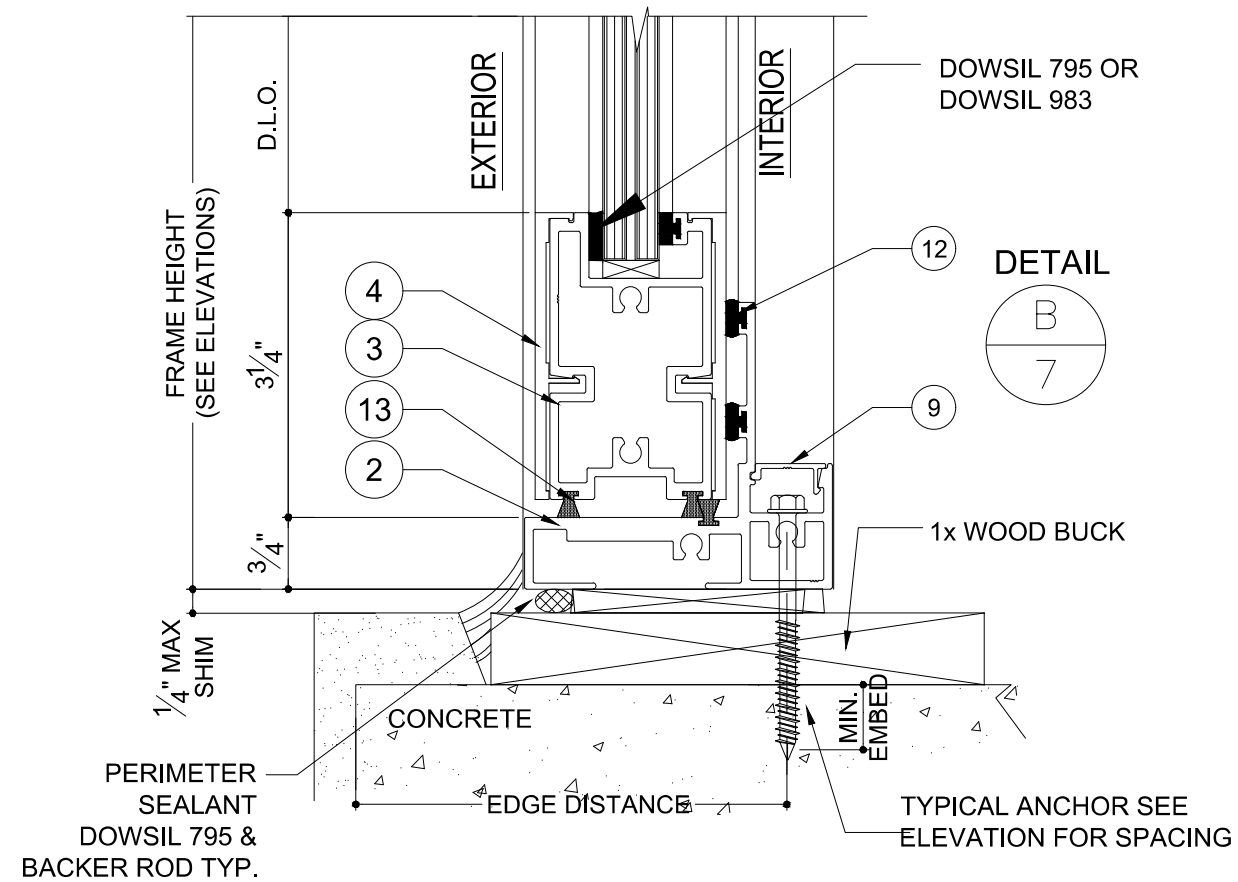
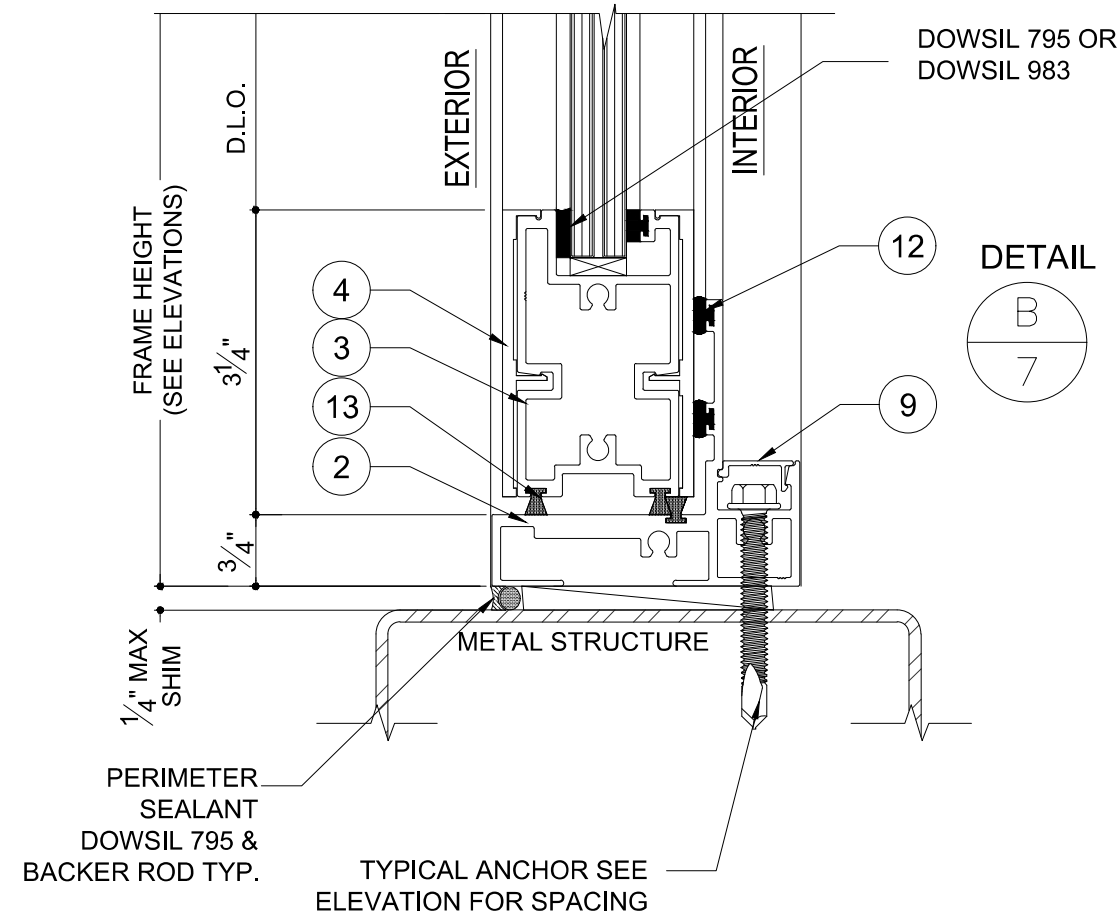
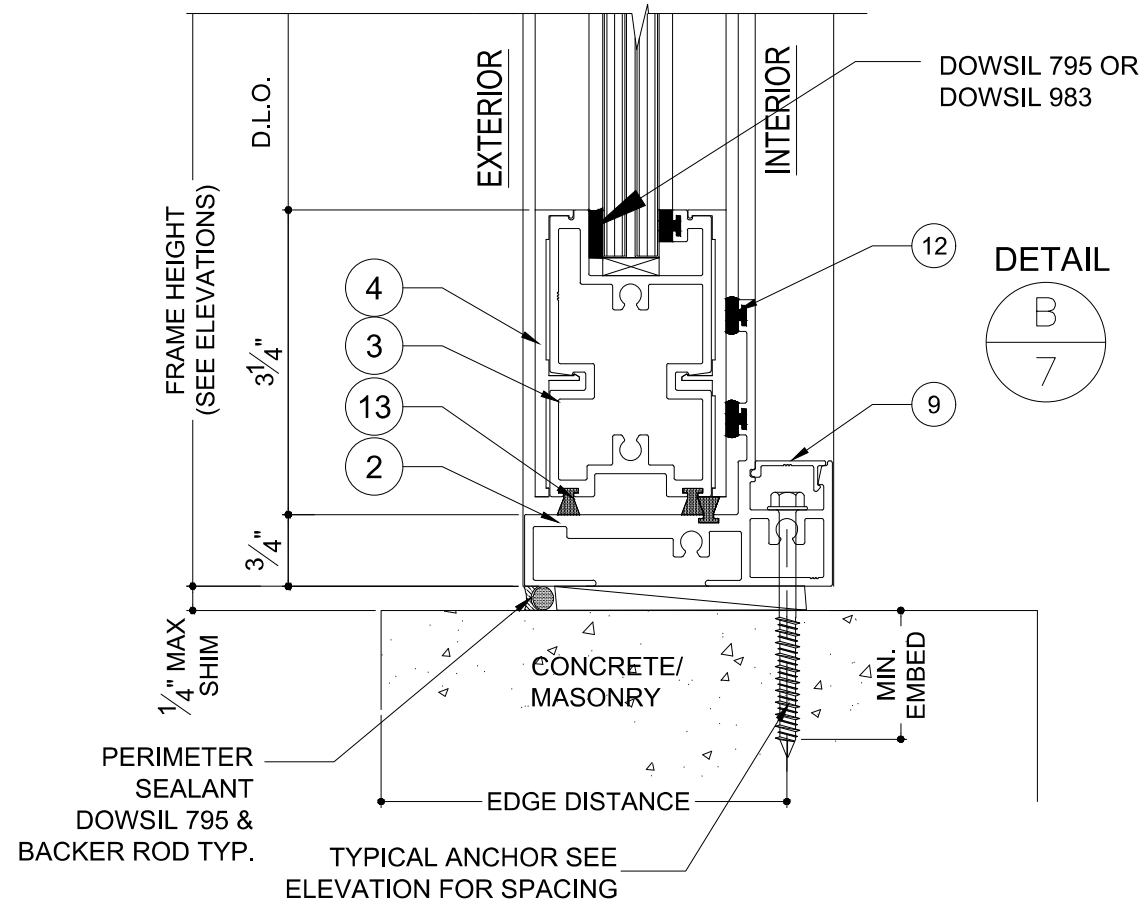
SERIES 7200 ALUMINUM BI-FOLDING WINDOW - SMI

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PROJECT	13-003
DRAWING NO.	AD15-72
	6 OF 11



NO.	DATE	DESCRIPTION
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3	10.12.20	UPDATE TO FBC2020

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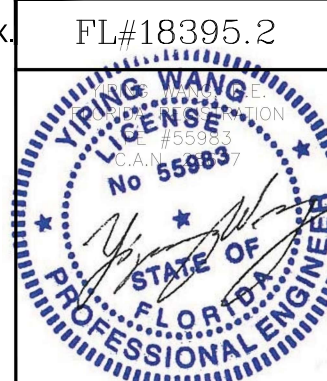
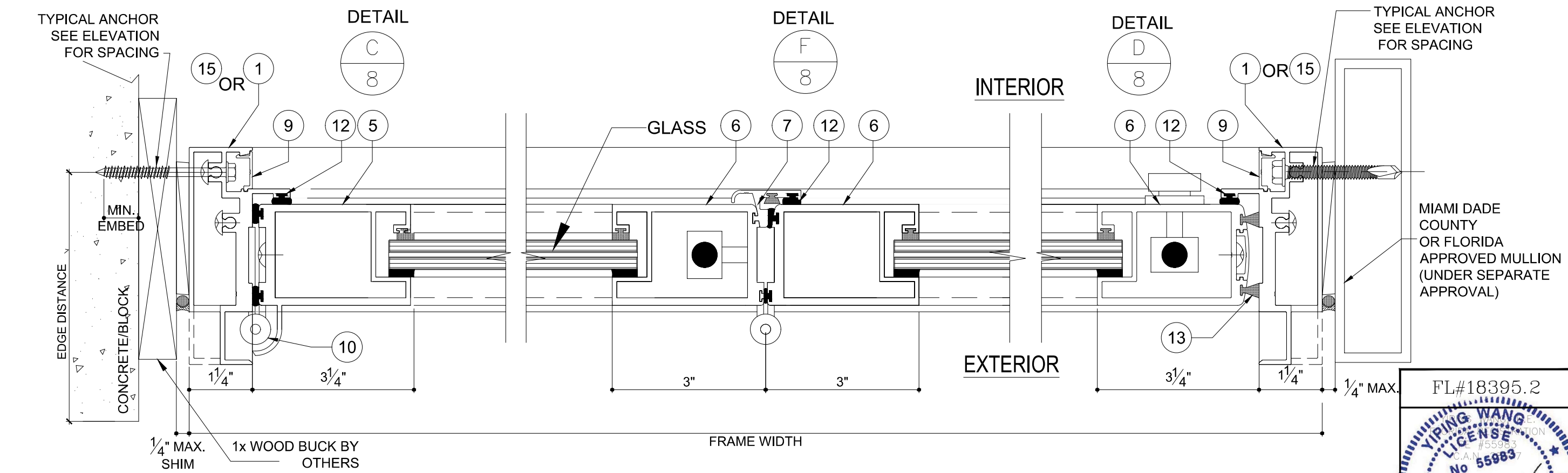
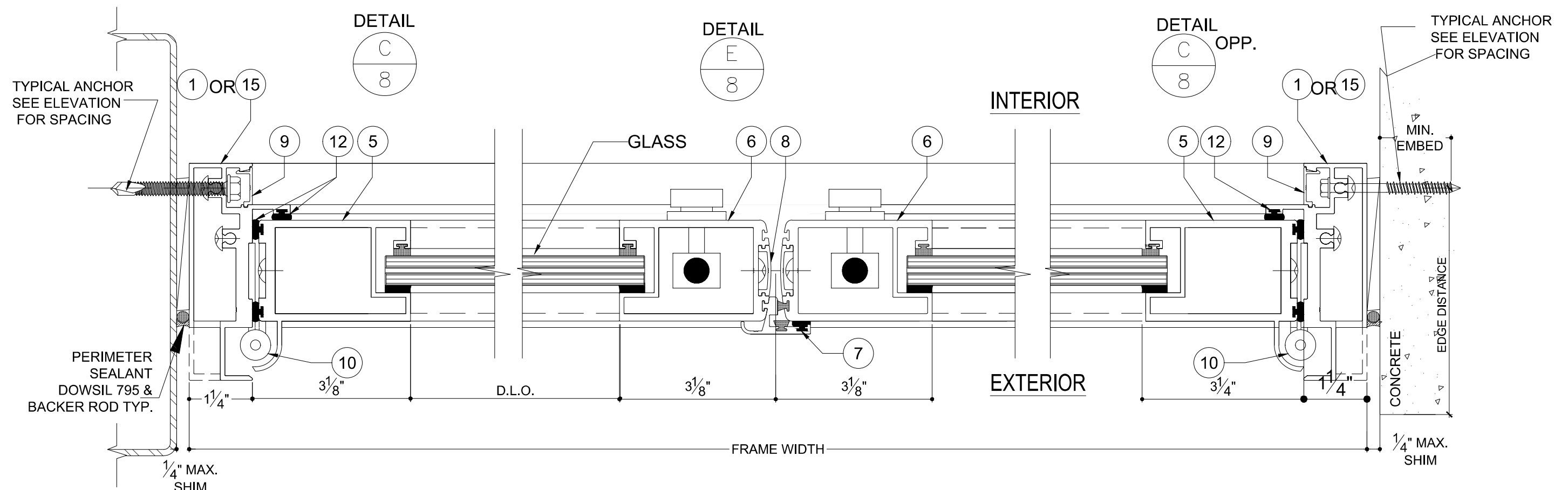
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DRAWN	T.G.
PROJECT	13-003
DRAWING NO.	AD15-72
	7 OF 11



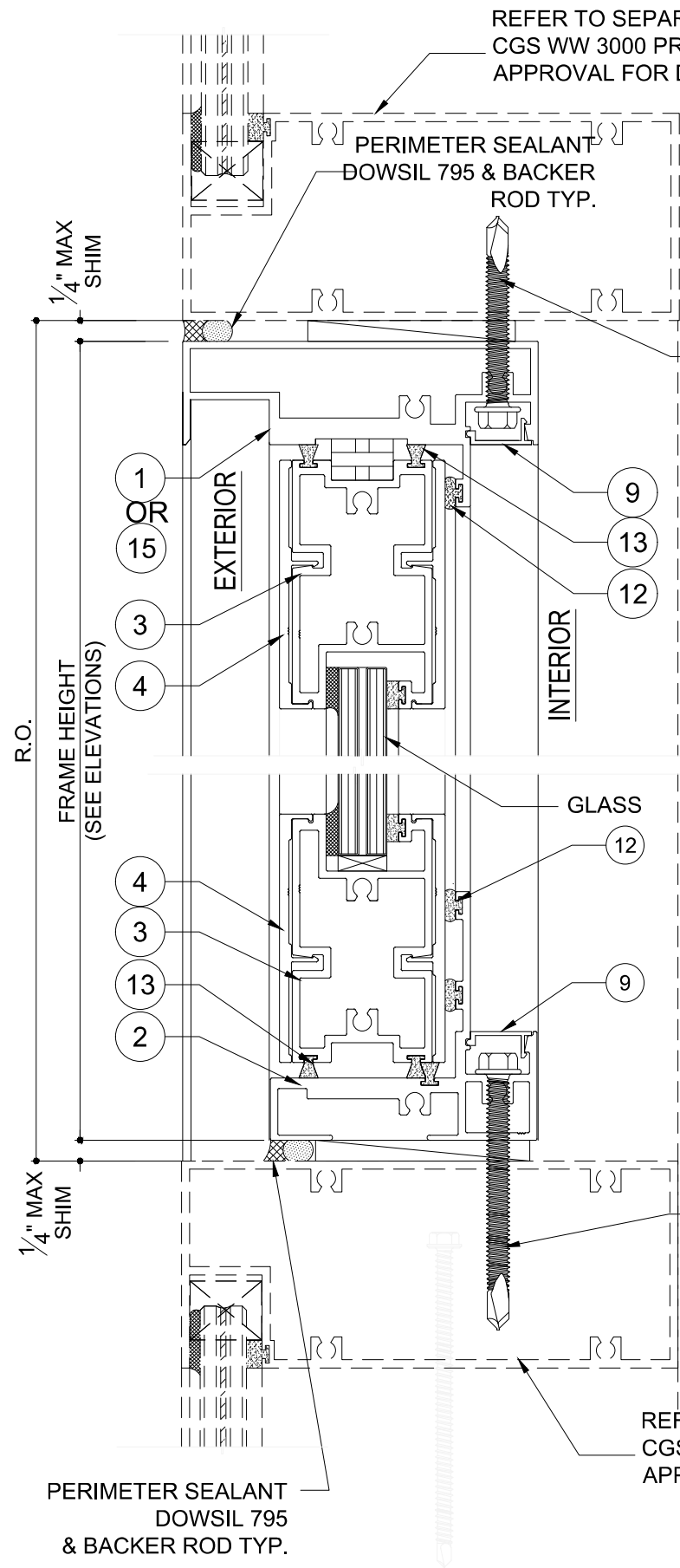
NO.	DATE	DESCRIPTION
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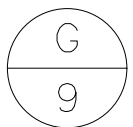
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TEL. (305) 231-1101 FAX. (305) 231-1103

DATE	10/12/2020
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DRAWN	T.G.
PROJECT	13-003

DRAWING NO.	AD15-72
8 OF 11	



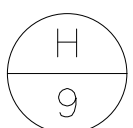
DETAIL



TYPICAL ANCHOR SEE ELEVATION FOR SPACING

TYPICAL ANCHOR SEE ELEVATION FOR SPACING

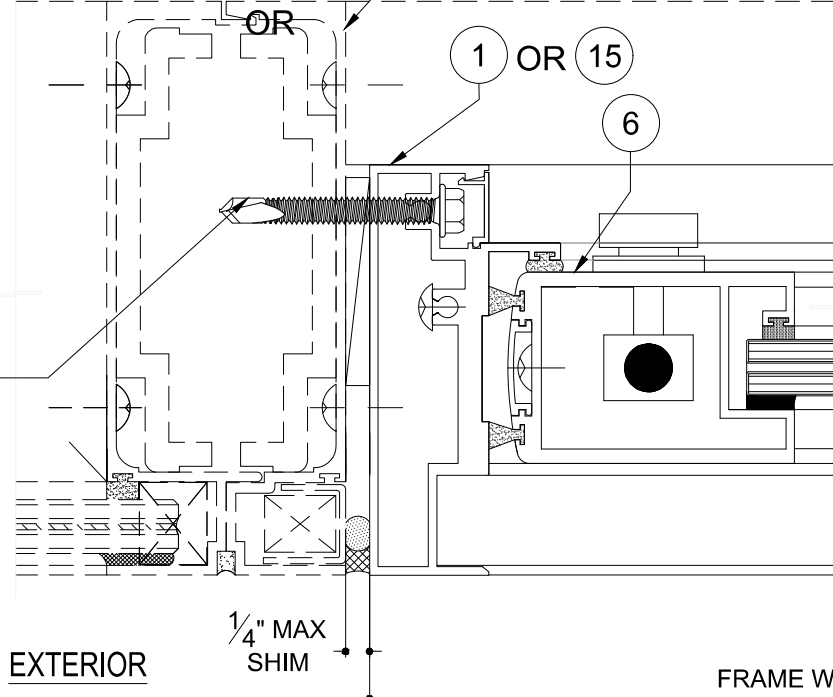
DETAIL



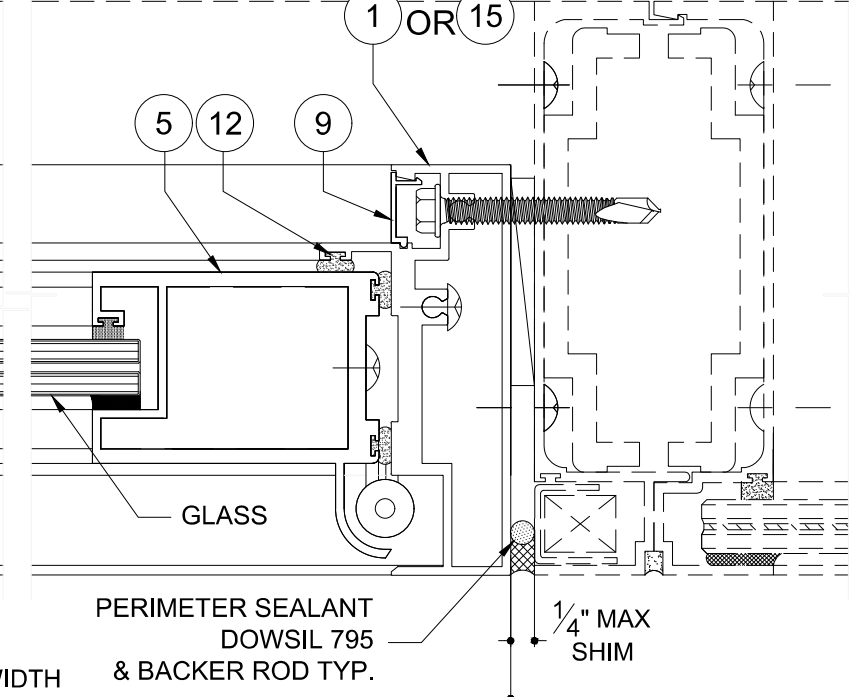
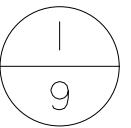
TYPICAL ANCHOR SEE ELEVATION FOR SPACING

REFER TO SEPARATE CGS WW 3000 PRODUCT APPROVAL FOR DETAILS

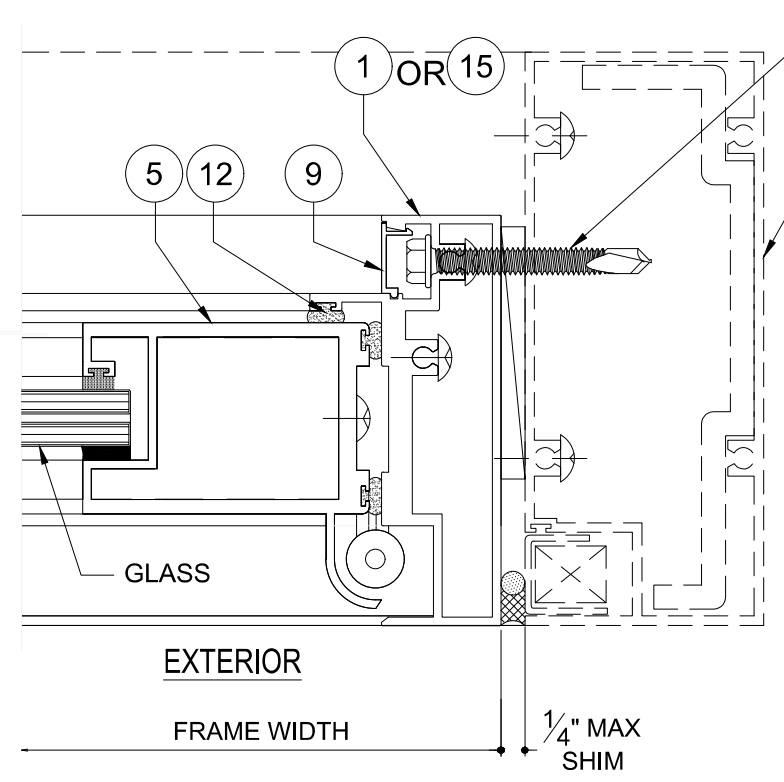
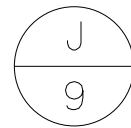
REFER TO SEPARATE CGS WW 3000 PRODUCT APPROVAL FOR DETAILS



DETAIL



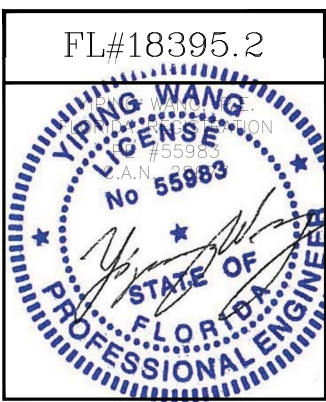
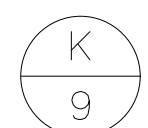
DETAIL



TYPICAL ANCHOR SEE ELEVATION FOR SPACING

REFER TO SEPARATE CGS WW 3000 PRODUCT APPROVAL FOR DETAILS

DETAIL



NO	DATE	DESCRIPTION
1	10.20.14	REVISED COMMENTS
2	10.30.15	REVISION 2
3	10.12.20	UPDATE TO FBC2020

MCY ENGINEERING, INC.
GLAZING CONSULTANTS

12781 MIRAMAR PKWY. STE. 301 P: 305.271.0117
MIRAMAR, FL 33027 P: 786.360.2786

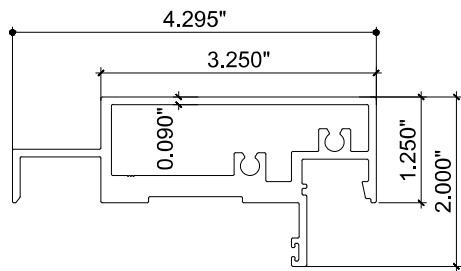
www.MCYEngineering.com mcy@mcycengineering.com

SERIES 7200 ALUMINUM BI-FOLDING WINDOW - SMI

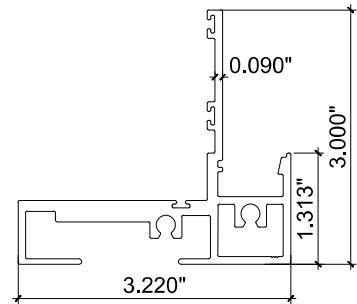
CONTINENTAL GLASS SYSTEMS INC.
325 WEST 74TH PLACE HIALEAH, FL 33014

TEL. (305) 231-1101 FAX. (305) 231-1103

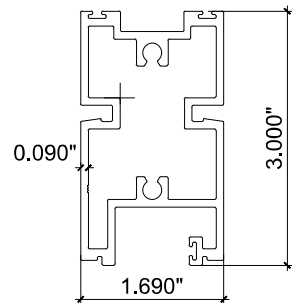
DATE	10/12/2020
SCALE	AS SHOWN
DRAWN	T.G.
PROJECT	13-003
DRAWING NO.	AD15-72
9 OF 11	



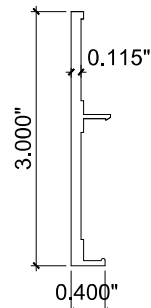
1 **HEADER AND JAMB**
7200-02 6005-T5



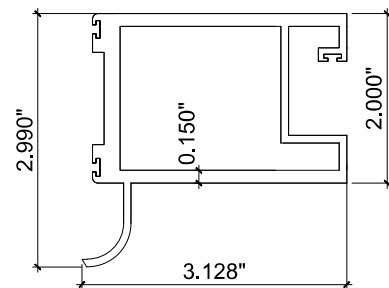
2 SILL 7200-01 6005-T5



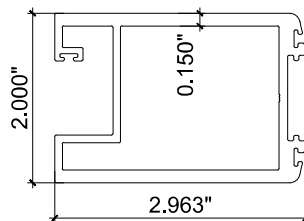
3 TOP/BOTTOM RAIL
7200-03 6005-T5



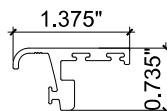
4 PANEL COVER
7200-06 6063-T6



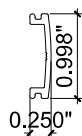
5 HINGE STILE
7200-04 6005-T5



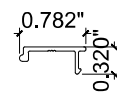
6 LOCK STILE
7200-05 6005-T5



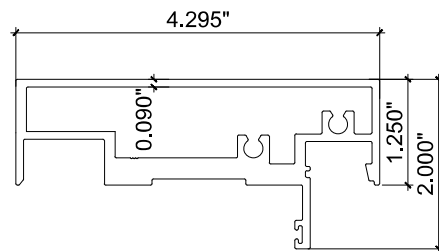
7 ASTRAGAL
7200-08 6063-T6



8 SCREW COVER
7200-09 6063-T6



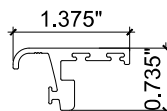
9 HEAD & JAMB COVER
7200-07



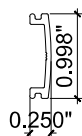
15 HEADER AND JAMB
7200-02A 6005-T5

BILL OF MATERIALS

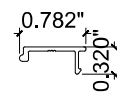
ITEM #	PROFILE	DESCRIPTION	MATERIAL	MANUFACTURER/REMARKS
1	7200-02	HEADER,AND JAMB	ALUM. 6005-T5	SAPA
2	7200-01	SILL	ALUM. 6005-T5	SAPA
3	7200-03	TOP/BOTTOM RAIL	ALUM. 6005-T5	SAPA
4	7200-06	PANEL COVER	ALUM. 6063-T6	SAPA
5	7200-04	HINGE STILE	ALUM. 6005-T5	SAPA
6	7200-05	LOCK STILE	ALUM. 6005-T5	SAPA
7	7200-08	ASTRAGAL	ALUM. 6063-T6	SAPA
8	7200-09	SCREW COVER	ALUM. 6063-T6	SAPA
9	7200-07	HEAD & JAMB COVER	ALUM. 6063-T6	Z
10	4 x 4 1/2"	STAINLESS STEEL HINGE	STAINLESS STEEL	WITH (4) 1/4" F.H. MACHINE SCREW
11	BF-01-6501	TWO POINT LOCK	METAL	INTERLOCK
12	FLUSH BOLTS	1/2" SOLID STAINLESS STEEL FLUSH BOLTS WITH A THROW OF 1	STAINLESS STEEL	
13	-	PILE WEATHERSTRIP GASKET	YARN	TREMCO INC
14	-	SETTING BLOCK	EPDM	TREMCO INC - DUROMETER 85±5, SHORE 'A'
15	7200-11	HEADER AND JAMB	ALUM. 6005-T5	SAPA
16	STEEL STRIKE PLATE	1" x 2" x 0.764" STEEL STRIKE PLATE	STEEL	



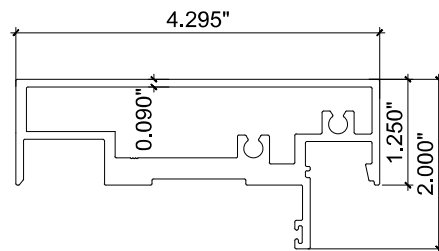
7 ASTRAGAL
7200-08 6063-T6



8 SCREW COVER
7200-09 6063-T6



9 HEAD & JAMB COVER
7200-07



15 HEADER AND JAMB
7200-02A 6005-T5

REVISIONS	
NO.	DATE DESCRIPTION
1	8.20.14 RER'S COMMENTS
2	10.30.15 REVISION 2
3	10.12.20UPDATE TO FBC2020

MCY ENGINEERING, INC.
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www.MCYEngineering.com mcv@mcvengineering.com

SERIES 7200 ALUMINUM BI-FOLDING WINDOW - SMI

CONTINENTAL GLASS SYSTEMS INC.

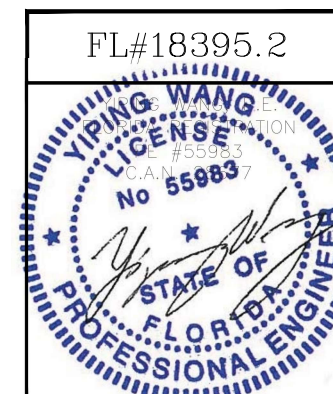
325 WEST 74TH PLACE HIALEAH, FL. 33014

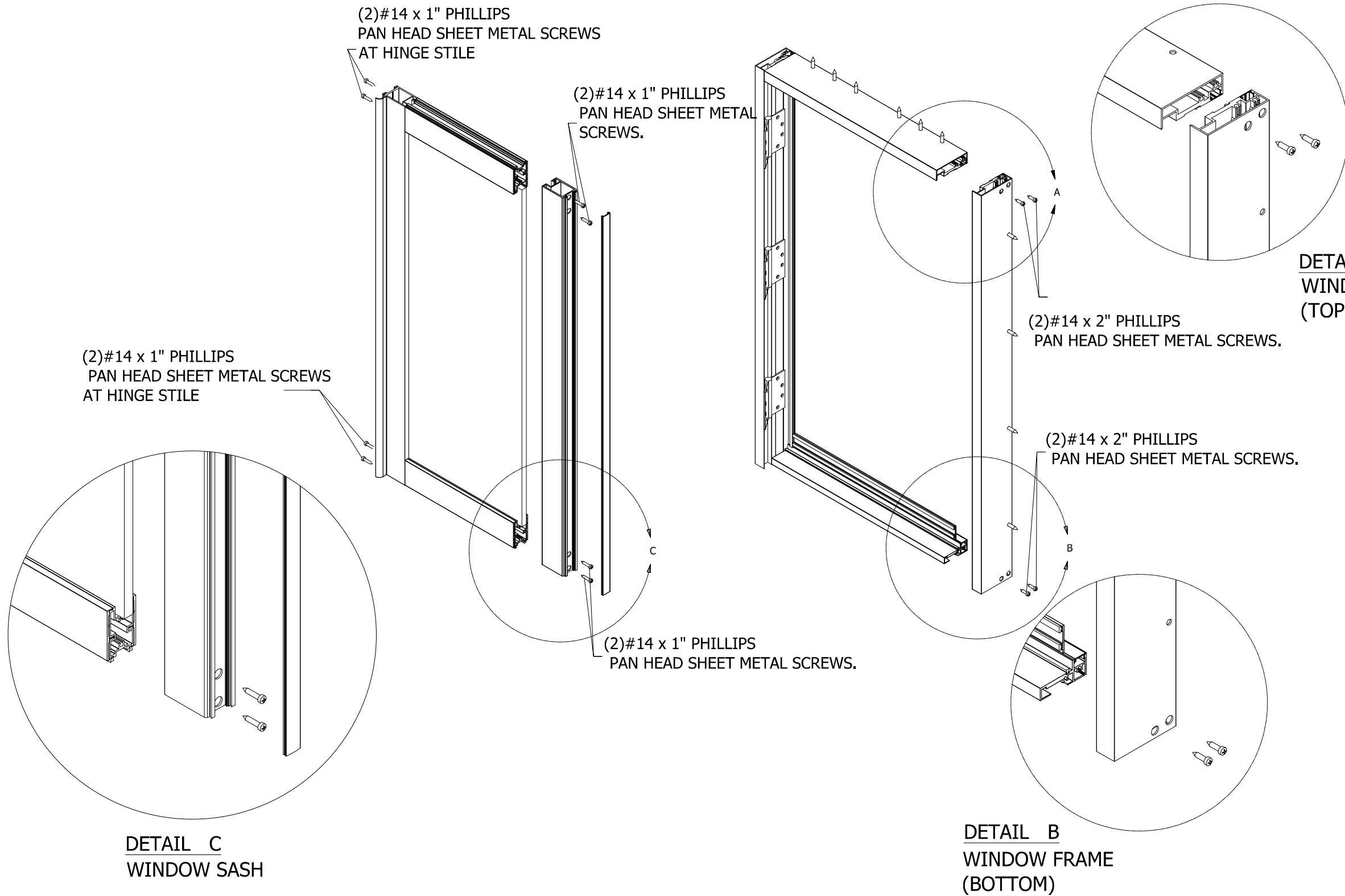
TEL. (305) 231-1101 FAX: (305) 231-1103

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PROJECT	13-003

DRAWING NO.
AD15-72

10 OF 11

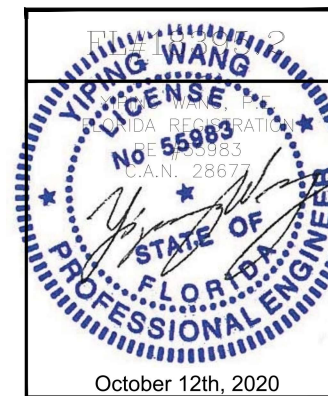




DETAIL A
WINDOW FRAME
(TOP)

DETAIL B
WINDOW FRAME
(BOTTOM)

DETAIL C
WINDOW SASH



REVISIONS	
NO.	DESCRIPTION
1	8.20.14 PER'S COMMENTS
2	10.30.15 REVISION 2
3	10.12.20 UPDATE TO PCB202

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